







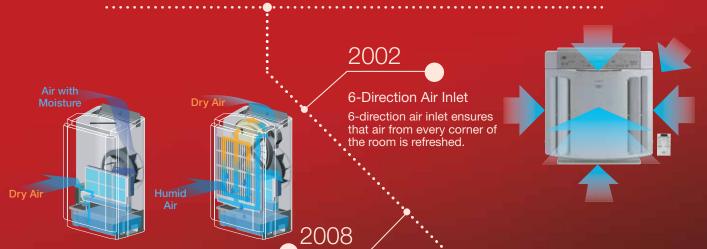
The Hitachi Story





The Hitachi Story

True to its hallmark history and philosophy of innovation, Hitachi's Air Purification System spells 'leading-edge' inside out. From its impressive 6-direction air inlet in 2002 to its breakthrough photocatalytic-activated deodorizing, and its easy-maintenance Stainless Clean technology, everything has been geared towards exemplary performance. With the introduction of Auto Self Clean - Auto Filter Cleaning Robot, maintenance is made even easier with a pre-filter that is automatically cleaned before dust can accumulate. A breath of fresh air, from a company steeped in creating breakthrough technology. Hitachi Social Innovation, it's our legacy for generations to come.



Dehumidify + Humidifier Air Purifier

Able to adequately humidify a dry room and dehumidify a damp room.



Photocatalytic-activated Deodorizing

Sunlight enters the transparent front panel and activates the photo-catalyst. Odor-inducing substances are absorbed and broken down to achieve long-term deodorization.

2013

Stainless Clean System

Coated with stainless steel, the pre-filter is easy to clean and removes dust effortlessly The use of stainless steel in the pre-filter, flap and outlet creates a sterilising effect.

2014

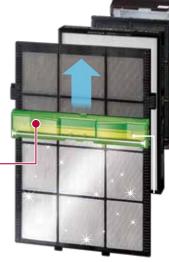
Wide & Speedy Dust Collection

Speedy air purifying with a massive air volume of 9m³ per minute. Applicable to a 68m² floor space



The pre-filter is automatically cleaned before dust accumulates for easier maintenance.

up and down to







Ready to remove a variety of dirt and odors from the air, including fine dust and allergens.

Allergen-free HEPA &





PM 2.5*1 Free-floating viruses*2		Free-floating bacteria* ²	Cedar pollen*3	
Ragweed pollen*3	Birch pollen*3	Dust mite excreta*3	Cat dandruff*3	

Ammonia*2

Acetic acid*2 ckled vegetable odors, etc

Trimethylamine*3

Isovaleric acid*2 (body odor, room-dried clothes odor, etc.)

(tobacco odors, etc.) ydrogen sulfide*4

Acetaldehyde*2

Methylmercaptan*4

Isovaleraldehyde*

(barbecued/broiled meat odors, etc.)

massive volume of 11m³ per minute. Applicable to a 79m² floor space.

Speedy air purifying with



^{*1} Effect in a 32m3 enclosed space

^{*2} Effect in a 25m3 enclosed space

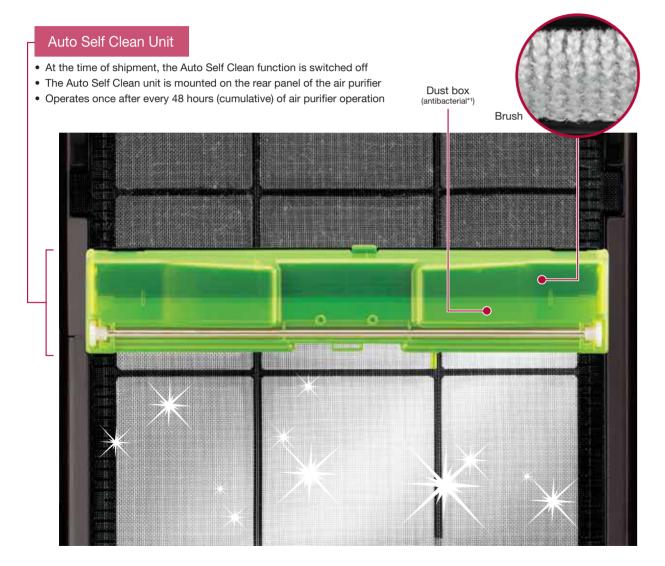
^{*3} Suppression effect on cedar, ragweed and birch pollen, dust mite excreta, cat dandruff and other substances containing allergens

^{*4} Test results in a 1m3 test chamber

Easy Maintenance & Cleaning

Auto Self Clean - Auto Filter Cleaning Robot

When the Auto Self Clean unit operates, it moves up and down while brushing the pre-filter to remove dust, which is then collected in the dust box.



*1 Testing authority: Boken Quality Evaluation Institute. Test methods: JIS Z 2801 antimicrobial test (film adhesion test). Target: adhesive bacteria. Antibacterial method: antibacterial components in resin. Test results: antibacterial activity value of 2.0 or higher (An antibacterial activity value of 2.0 or higher indicates an antibacterial effect).

Pre-filter comparison after 1 month of operation*2 Without Auto Self Clean Thursday through *2 Based on test results using the Auto Operation mode in an approx. 30m2 living room.

Easy maintenance

As a rule, empty the dust box about ONCE a year*3

When the dust box becomes full of dust, an indication*4 lets you know it is time to empty it. The box needs to be emptied about once a year, so it is not troublesome.

You can also start

cleaning as desired

by pressing the Auto

Self Clean button.

automatic self



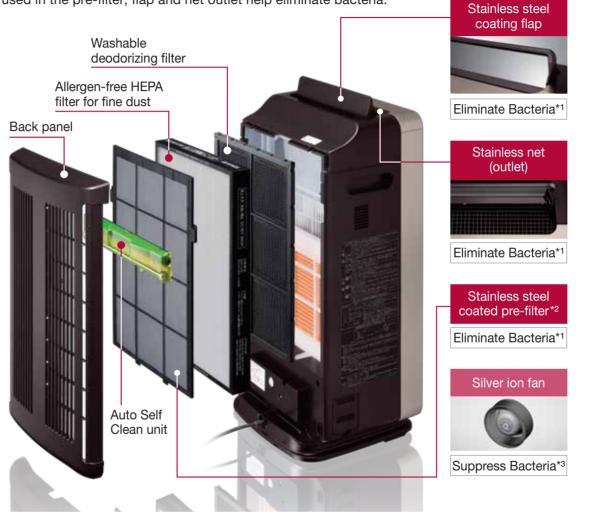
- *3 Based on the results of dust accumulation tests (assuming collection of approx. 0.2g of dust/month in an approx. 20m² room. In-house investigation.) The amount of dust differs depending on the environment in which the unit is used. Please regularly check the dust box and empty it when necessary.
- *4 The indication is a rough guide.

Even when the pre-filter is automatically cleaned, depending on conditions of use and the environment, there may be dirt that cannot be removed from the filter. If you are concerned about greasy dirt or other kinds of stubborn dirt, please regularly remove the filter and clean it.

Easy Maintenance & Hygienic

Stainless Clean System

Stainless steel anti-bacterial effect keeps it hygienic. The stainless steel used in the pre-filter, flap and net outlet help eliminate bacteria.



- *1 Not all of the bacteria in the air released by the air purifier are eliminated. Antibacterial effect of the (1) stainless pre-filter, (2) stainless flap, and (3) stainless net (outlet) • Testing authority: (1) and (2) Boken Quality Evaluation Institute, (3) Kitasato Research Center for Environmental Science • Test method: JIS Z 2801 (film contact method) • Test item: Attached bacteria • Sterilization method: Using the metal ion contained in stainless steel • Test results: 99% of bacteria eliminated after 24 hours.
- *2 Stainless-steel coating.
- *3 There is no anti-bacterial effect in the air released by the air purifier. Anti-bacterial effect of the silver ion fan Testing authority: Boken Quality Evaluation Institute • Test method: JIS Z 2801(film contact method) • Test item: Attached bacteria • Anti-bacterial method: Anti-bacterial components included into the silver ion fan • Test results: Anti-bacterial activity value 5.1 (anti-bacterial effect is present when the activity value is more than 2.0).

User-friendly

Glass panel

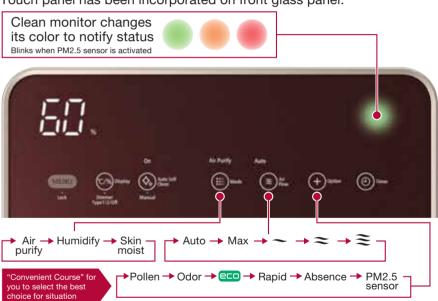
Flat front glass panel is easy to clean - simply wipe off dirt. Reinforced glass is also scratch-resistant. Color does not fade and matches home interiors.





Touch panel operation

Touch panel has been incorporated on front glass panel.



Slim design

Sleek, slim design of this large capacity unit occupies less space and is an ideal match for modern interiors.



Deodorizing

As odor components accumulate.

deodorizing power decreases.

Washable deodorizing filter Replacement not necessary for approx. 10 years*1

Filter can be washed with water to restore deodorizing power*2. This helps to reduce four major types of odor bases: nitrogen, aldehyde,



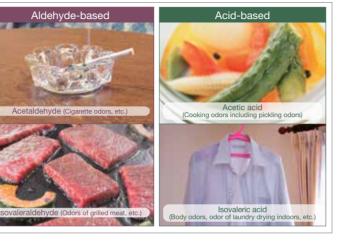
acid and sulphur components. How deodorizing power is restored Gradual loss of



to enable absorption of odor

1 In accordance with the JEM1467 standard of the Japan Electrical Manufacturers' Association. The number of years after which the odor elimination rate decreased by half with 5 cigarettes smoked per day. Maintenance or replacement may be required depending on conditions of use and the type and strength of odors.

Depending on the odor, washing with water may not eliminate it. Restoration of deodorizing performance by washing with water gradually declines.



Results of odor elimination tests in a 25m3 test space using single odor components. Odor elimination performance differs under conditions of actual use in a room. Tests performed by Hitachi.

Hydrogen sulfide (Odors from drain outlet and toilets) Methylmercaptan (Odors from rotten vegetables)

Results of deodorizing performance tests performed in a 1m3 test space with single odor components. Deodorizing performance differs depending on the space where the unit is actually used. Testing authority: Japan Food Research Laboratories

Dust Collection Performance

dissolve in the water.

Allergen-free HEPA for fine dust

Effectively captures fine particles

Multi-layered structure of Allergen-Free HEPA Filter for fine dust effectively catches fine particles including dust, cedar pollen and airborne mold. It also suppresses the PM2.5

99.97% or more dust containing fine particles of 0.3μm at a rated air flow

Based on performance of a single HEPA filter complying with the JIS Z 8122. Overall room dust removal performance may differ.

Suppresses activity of captured allergen substances

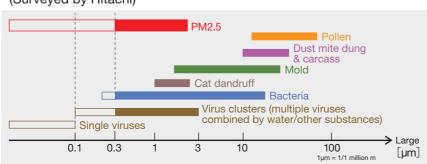
The allergen-free components of the HEPA Filter for fine dust suppress the activity of cedar. birch & ragweed pollen, dust mite dung & cat dandruff that have been captured.

• Testing authority: Nichinichi Pharmaceutical Co., Ltd • Test method: ELISA • Suppression method: Application of anti-allergen agent to filter • Test results: Cedar pollen 96 % suppression, birch pollen 90%, ragweed pollen 96%, American dust mite dung 93%, European dust mite dung 91%, and cat dandruff 85%. Value in percentage calculated by Hitachi

Air Purifier suppresses airborne viruses and bacteria*3

This is the effect on airborne viruses and bacteria after 13 minutes in a 25m3 test space, not the proven effect in a space where the filter is actually used. Effects may differ according to conditions and method of use. Tests performed conform to the Japan Electrical Manufacturers' Association standard (HD-124). *3 Virus/ bacteria suppression effect • Testing authority: Kitasato Research Center for Environmental Science • Test method: Performance evaluation test conforming to the Japan Electrical Manufacturers' Association standard (HD-124) conducted in a 25m3 test space. Same test applied for bacterial suppression effect • Test item: 1 type of airborne virus/1 type of airborne bacterium • Test results: 99% or more suppressed in 13min • Model used: EP-L110E (with max air flow).





Wide and speedy dust collection

Applicable to a 79m² floor space. Rapidly collects dust in just 6 minutes in a 13m² room.

Increased air intake surface area achieved on the back lateral sides. By widely collecting dust from both sides, a 13m² room can be quickly purified in a mere 6 minutes.

Dust collection apacity applicable to a floor space of up to 79m²

Cleans 13_{m²} room in iust 6 minutes

Time taken to clean

Displays time taken for dirt (powdered dust) of standard thickness to reach a level lower than the standard amount of such powdered dust in a room of approx. 13m².

Speedy air purifying with a massive air volume of 11 m³ per min.







PM2.5 sensor detects fine particles, cleans them up with max air flow

Purifies PM2.5 particles with a massive air volume – much guicker than the normal automatic air purification mode

Switches to high-sensitive detection mode and purifies fine dust with max air flow operation.*1 HEPA filters enable the collection of fine particles*2 of 0.1µm and larger (0.5µm or larger with the dust sensor detection). Continues super-sensitive patrol operation even after cleaning the air.

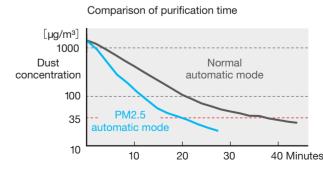
*1 Comparison with normal automatic air purification mode. Time required for reducing an initial concentration of approx. 1,000 μg/m³ to 35 μg/m³. Normal automatic air purification mode: 38 min, PM2.5 sensing automatic operation mode: 20 min. Surveyed by Hitachi.

*2 Cigarette smoke.

99% of 0.1 to 2.5µm particles caught*3 — ready to remove PM2.5 particles

New particles entering from outside during ventilation or by other means are not considered here.

PM2.5 is a collective term for particulate matter of 2.5 µm or less in diameter. Removal of particulate matter less than 0.1um has not been verified. Further, not all harmful substances in the air can be removed. Results were obtained in a sealed 32m³ space and not in an actual living space.



*3 Odor sensor does not activate during the PM2.5 sensing mode

Operation mode automatically changes according to fine particle concentration



Low operating sound and energy-saving

Special emphasis has been placed on reducing noise during operation and lowering electricity cost

Low noise operation

EP-L110E

20 dB	Sound of leaves rustling on a tree	30 dB	Pendulum of a wall clock
40 dB	Inside a library	50 dB	Inside a regular office





operation cuts energy consumption by up to 14%*1 compared to normal automatic operation

When the air is clean or the level of humidity is suitable, the fan automatically pauses and resumes operation every hour.

*1 Energy consumption compared between automatic operation and ECO operation in air purifying mode. Automatic operation: 6.8Wh, ECO operation: 5.6Wh. Tested by Hitachi. Reduction rate of power consumption varies depending on how dirty the air is. Reaction toward dealing with dirty air and corresponding to humidity changes may be slower compared to normal operation mode.

EP-L110E



iust 6 minutes.





of their proven ability to reduce exposure to allergens.

- Tested by Allergy UK (The British Allergy Foundation)

Auto Self Clean makes maintenance easy. And air drawn in from a wide area enables the collection of dust in a 13m² room in



	Purifying time (At maximum air flow)*2		6 min in a 13m ² room	
Clean air mode	Recommended space for air purification	~ 79m²		
	Purifying time (At	maximum air flow)*2	10 min in a 13m ² room	
Clean air and	Recommended applicable floor space for air purification (At maximum air flow)		~ 50m²	
humidifying mode	Humidifying amount	(At maximum air flow)*3	Approx. 800 mL/h	
	Recommended applicable	Room with wooden flooring	~ 22m²	
	floor space for humidifying	Modern prefabricated room	~ 37m²	
	Air flow amount (50/60Hz at maximum mode)			
	Auto S	0		
	Wide and speedy dust collection		0	
	PM2.5 sensor		0	
	HEPA filter		0	
	Washable deodorizing filter		0	
	Stainless clean system		0	
	Glass	0		
	Touch panel operation		0	
	Off timer		4 hours / 2 hours	
	Room temper			

such powdered dust in a room of approx. 13m2.

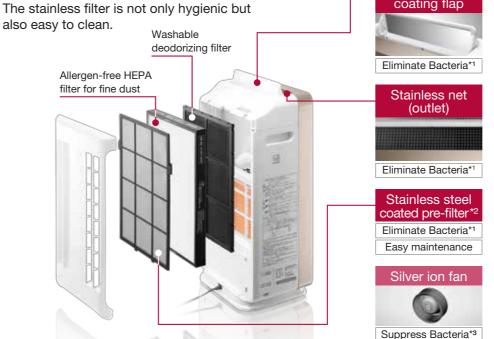
Hitachi's Air Purifiers were awarded the Allergy UK Seal of Approval in recognition

- Tested with house dust mites and pollen
- Applies to EP-L110E, EP-A9000, EP-M70E, EP-A7000, EP-A6000, EP-A5000 and EP-A3000

	Purifying time (At maximum air flow)*2		6 min in a 13m ² room	
Clean air mode	Recommended applicable floor space for air purification (At maximum air flow)		~ 79m²	
	Purifying time (At	maximum air flow)*2	10 min in a 13m² room	
Clean air and humidifying mode	Recommended applicable floor space for air purification (At maximum air flow)		~ 50m²	
numunying mode	Humidifying amount ((At maximum air flow)*3	Approx. 800 mL/h	
	Recommended applicable	Room with wooden flooring	~ 22m²	
	floor space for humidifying	Modern prefabricated room	~ 37m²	
	Air flow amount (50/60Hz at maximum mode)			
	Auto Self Clean		0	
	Wide and speedy dust collection		0	
	PM2.5 sensor		0	
	HEPA filter		0	
	Washable deodorizing filter		0	
	Stainless clean system		0	
	Glass panel		0	
	Touch panel operation		0	
	Off timer		4 hours / 2 hours	
	Room temper	ature indication	0	

*2 Time taken to clean: Displays time taken for dirt (powdered dust) of standard thickness to reach a level lower than the standard amount of

Stainless Clean System The stainless filter is not only hygienic but



*1 Not all of the bacteria in the air released by the air purifier are eliminated. Antibacterial effect of the (1) stainless pre-filter, (2) stainless flap, and (3) stainless net (outlet) • Testing authority: (1) and (2) Boken Quality Evaluation Institute, (3) Kitasato Research Center for Environmental Science • Test method: JIS Z 2801 (film contact method) • Test item: Attached bacteria • Sterilization method: Using the metal ion contained in stainless steel • Test results: 99% of bacteria eliminated after 24 hours.

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Allergen-free HEPA filter for fine dust

Effectively captures fine particles

Collects 99.7% or more dust containing fine particles of 0.3µm at a rated air flow. Based on performance of a single HEPA filter with the JIS Z 8122. Overall room dust removal performance may differ.



Wide & Speedy Dust Collection*⁴

Speedy air purifying with a massive air volume of 9m³ per min. Applicable to a 68m2 floor space.



Other Features*4

- Powerful humidification at 800mL/h
- Washable deodorizing filter
- User friendly touch panel operation panel
- Low operating sound and energy-saving

EP-A9000, EP-M70E

INVERTER



The 'wide and speedy dust collection' function enables air to be widely drawn in for rapid collection of dust in just 7 minutes (for EP-9000) and 9 minutes (for EP-M70E) in a 13m² room.



Applicable Floor Space Air Purifying \sim 68 m^{2}



Applicable Floor Space Air Purifying \sim 53 m^2

^{*3} In accordance with the JEM1426 standard of Japan Electrical Manufacturers' Association

^{*4} Applies to EP-A9000

EP-A7000





















- Powerful Operation Room size up to 50m²
- ECO Mode
- Saves 23% more energy compared to the Silent mode

INVERTER

- Humidifying Function
- Quiet Silent Mode 15dB

	Applicable Floor Space
Air Purifying	~50m²



- ECO Mode Saves 23% more energy compared to the Silent mode Humidifying Function
 - Quiet Silent Mode 15dB

	Applicable Floor Space
Air Purifying	~46m²

EP-A5000



= CHERRATION

Allergen-Free Catechin

Deodorizing EPA Filter

Thoroughly catches















 Air suction from six different directions Allergen-Free Catechin

	Applicable Floor Space
Air Purifying	~25m² (240V)



Energy consumption is up to about 36% less compared

ECO Mode

to regular automatic operation



EP-A3000

	Applicable Floor Space
Air Purifying	~25m² (240V)

*1 Proven to effectively reduce ammonia, acetaldehyde, acetic acid and hydrogen sulfide. The results of deodorizing performance tests using single odor components in a 1m³ test chamber. Tested by Hitachi. Deodorizing performance differs depending on the space where the unit is actually used.

SPECIFICATIONS













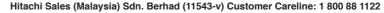




Model Nar	ne	EP-L110E	EP-A9000	EP-M70E	EP-A7000	EP-A6000	EP-A5000	EP-A3000
Body Color		Brown	Champagne	Pearl White	Premium Black, Premium White	Red, White	White	White
Power Supply		AC220-240V 50-60Hz	AC220-240V 50-60Hz	AC220-240V 50-60Hz	AC220-240V 50-60Hz	AC220-240V 50-60Hz	AC220-240V 50-60Hz	AC220-240V 50-60Hz
Applicable Floo	r Space (m²)*1	79	68	53	50	46	33	25
Humidifying Ca	pacity (mL/h)*2	Approx. 800	Approx. 800	Approx. 700	Approx. 670	Approx. 670	Approx. 520	-
Tank Capacity (L)	Approx. 2.5	Approx. 2.5	Approx. 2.5	Approx. 2.5	Approx. 2.5	Approx. 2.5	-
Mode & Course		Air Purify, Humidify, Skin Moist, Pollen, Odor, Rapid, Absence, ECO	Air Purify, Humidify, Skin Moist, Pollen, Odor, Rapid, Absence, ECO	Air Purify, Humidify, Skin Moist, Pollen, Odor, Rapid, Absence, ECO	Air Purify, Humidify, Skin Moist, Pollen, Strong Deodorization, ECO	Air Purify, Humidify, Skin Moist, Pollen, Strong Deodorization, ECO	Air Purify, Humidify, Skin Moist, Pollen, Strong Deodorization, ECO	Air Purify, Pollen, Odor
Auto Self Clean		0	-	-	-	-	-	-
PM 2.5		(with sensor)	O (with sensor)	O (with sensor)	0	0	0	0
STAINLESS CL	EAN	0	0	0	-	-	-	-
Inverter Control		0	0	0	0	0	0	_
ECO Mode	Efficiency vs Silent mode (%)	13	14	16	23	23	36	-
Removable Odd	prs	Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outlet	Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outlet	Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outlet	Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outlet, VOCs	Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outlet, VOCs	Pet, Tobacco, Cooking, Toilet, Sewage outlet	Pet, Tobacco, Cooking, Toilet, Sewage outlet
Suppressible Si	ubstances	Mold, Bacteria, Viruses, Cedar pollen, Dead house dust mites	Mold, Bacteria, Viruses, Cedar pollen, Dead house dust mites	Mold, Cedar pollen, Dead house dust mites	Mold, Cedar pollen, Dead house dust mites			
Air Flow Rate		Max High Medium Silent	Max High Medium Silent	Max High Medium Silent	Max Medium Silent			
Air Flow	Clean air mode (m³/min) Clean air & humidifying (m³/min)	11.0 4.0 3.1 1.1 6.7 4.0 3.1 2	9.0 4.0 2.7 1.1 6.7 4.0 2.7 1.6	7.2 4.0 2.7 1.1 6.0 4.0 2.7 1.6	7.0 4.5 3.4 1.0 6.0 3.5 2.9 0.8	6.5 4.5 3.5 1.0 6.0 3.5 2.9 0.8	5.0 4.3 3.0 1.0 4.5 3.7 2.8 0.9	2.8/3.2 1.7/1.4 1.2/0.8
Power	Clean air mode (W)	95 13 11 8	85 16 10 7	59 16 11 8	60 22 14 4	60 22 14 4	50 32 14 4	37/43 25/24 22/20
Consumption	Clean air & humidifying (W)	28 13 11 8	43 16 10 8	41 16 11 9	60 16 11 4	60 16 11 4	40 28 14 5	-
Sound	Clean air mode (dB)	55 32 25 14	54 38 30 15	49 38 30 15	52 42 38 15	52 42 38 15	50 46 40 15	47/51 37/35 32/31
	Clean air & humidifying (dB)	44 32 25 16	48 38 30 20	47 38 30 20	50 40 36 13	52 40 36 13	50 46 40 15	=
	Washable Prefilter	O (Stainless)	O (Stainless)	O (Stainless)	0	0	0	0
	Allergen-free HEPA Filter (10 years*3)	O (H13)	O (H13)	O (H13)	-	-	-	-
	Allergen-free HEPA Filter (8 years*3)	-	-	-	O (H13)	O (H13)	-	-
Filter Type (Approx.	Allergen-free Catechin Deodorizing EPA Filter (2 years*3)	-	-	-	-	-	O (E12)	○ (E12)
filter life)	Heavy Duty Deodorizing Filter (10 years*3)	-	_	_	0	0	-	_
	Washable Deodorizing Filter (10 years*3)	0	0	0	-	-	-	-
	Humidifying Filter (120 months*4)	0	0	0	-	-	-	-
	Humidifying Filter (36 months*4)	-	-	-	0	0	0	-
Remote Contro		-	_	_	0	0	0	0
Off Timer		O (4 hours or 2 hours)	O (4 hours or 2 hours)	O (4 hours)	O (4 hours)	O (4 hours)	O (4 hours)	O (2 hours)
Sensors		Odor, Dust, Humidity, Temperature	Odor, Dust, Humidity, Temperature	Odor, Dust, Humidity, Temperature	Odor, Dust, Humidity	Odor, Dust, Humidity	Odor, Humidity	Odor
Power cord (m)		1.8	1.8	1.8	1.8	1.8	1.8	1.8
Dimensions (HxWxD) (mm)		673×360×291	669×360×254	669×360×254	584×430×273	584×430×273	537×430×242	424×400×133
Weight (kg)		13.7	12.5	12.0	10	10	8.5	4

^{*1} Applicable floor space for operating the unit at maximum. air flow rate (JEM1467; The Japan Electrical Manufacturers' Association)

©Colour tone of actual products may differ from those shown in this catalogue.











^{*2} Measurement conditions: 20°C, 30% humidity (JEM1426)

^{*3} In accordance with the JEM 1467 standard. In a test of dust collecting and deodorizing capability with 5 cigarettes smoked per day, the period of time after which air purifying took twice as long as the initial time, and the odor removal rate became half the initial rate.

^{*4} In a test performed with humidifying operation of 8 hours a day and washing with tap water once a month, the periods of time after which the level of humidication became half the initial level.

^{*3&}amp;4 Since there are theoretical values, under actual conditions of use, replacement may be required after a shorter period of time.