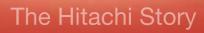






HITACHI Inspire the Next Japan Made

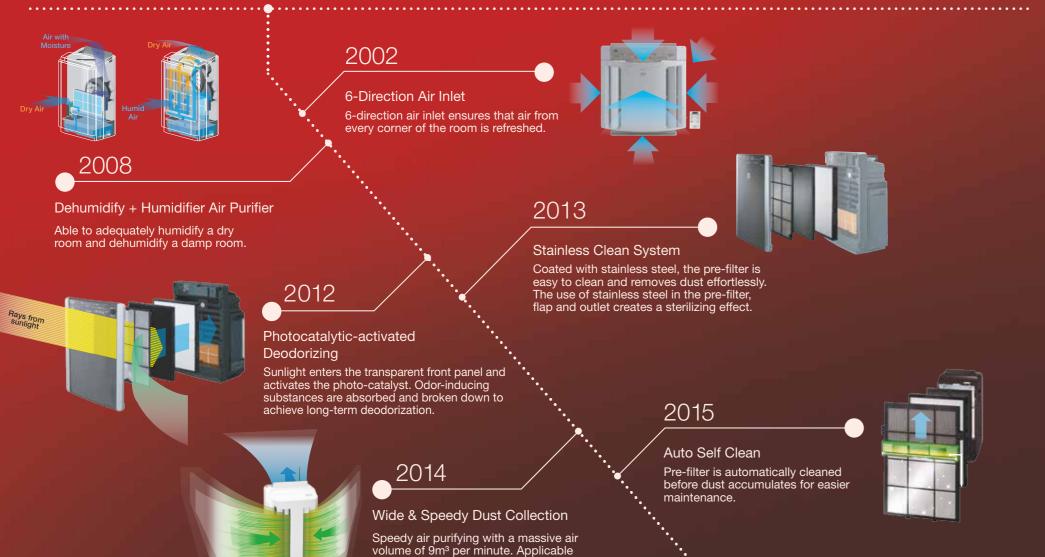






The Hitachi Story

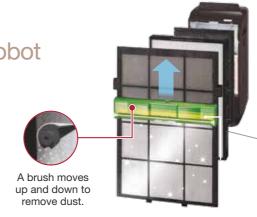
True to its hallmark history and philosophy of innovation, Hitachi's Air Purification System spells 'leading-edge' inside out. From its impressive 6-direction air inlet in 2002 to its breakthrough photocatalytic-activated deodorizing, and its easy-maintenance Stainless Clean technology, everything has been geared towards exemplary performance. With the introduction of Auto Self Clean – Auto Filter Cleaning Robot, maintenance is made even easier with a pre-filter that is automatically cleaned before dust can accumulate. A breath of fresh air, from a company steeped in creating breakthrough technology. Hitachi Social Innovation, it's our legacy for generations to come.



to a 68m² floor space.

Auto Self Clean Auto Filter Cleaning Robot

The pre-filter is automatically cleaned before dust accumulates for easier maintenance.



Allergen-free HEPA & Washable Deodorizing Filter

Ready to remove a variety of dirt and odors from the air, including fine dust and allergens.





PM 2.5*1	Free-floating viruses*²	Free-floating bacteria* ²	Cedar pollen*³
Ragweed pollen*3	Birch pollen*3	Dust mite excreta*3	Cat dander*3
Ammonia*2 (pet odors, etc.)	Trimethylamine*2 (rotten fish odors, etc.)	Acetaldehyde*2 (tobacco odors, etc.)	Isovaleraldehyde*2 (barbecued/broiled meat odors, etc.)
Apotio poid*2	Isovaleric acid*2	Hydrogon sulfido*4	Mothylmoroantan*4

Wide & Speedy **Dust Collection**

Speedy air purifying with massive volume of 11m³ per minute. Applicable to a 79m² floor space.

- *1 Effect in a 32m3 enclosed space
- *2 Effect in a 25m3 enclosed space
- *3 Suppression effect on cedar, ragweed and birch pollen, dust mite excreta, cat dander and other substances containing allergens
- 4 Test results in a 1m3 test chamber



Hitachi's Air Purifiers were awarded the Allergy UK Seal of Approval in recognition of their proven ability to reduce exposure to allergens.

- Tested by Allergy UK (The British Allergy Foundation)

Tested with house dust mites and pollen

Easy Maintenance & Cleaning

Auto Self Clean - Auto Filter Cleaning Robot

When the Auto Self Clean unit operates, it moves up and down while brushing the pre-filter to remove dust, which is then collected in the dust box.



*1 Testing authority: Boken Quality Evaluation Institute. Test methods: JIS Z 2801 antimicrobial test (film adhesion test). Target: adhesive bacteria. Antibacterial method: antibacterial components in resin. Test results: antibacterial activity value of 2.0 or higher (An antibacterial activity value of 2.0 or higher indicates an antibacterial effect).

Pre-filter comparison after 1 month of operation*2 Without Auto Self Clean Hammanna Hillmannanna *2 Based on test results using the Auto Operation mode in an approx. 30m2 living room.

Easy maintenance

As a rule, empty the dust box about ONCE a Year*

When the dust box becomes full of dust, an indication*4 lets you know it is time to empty it. The box needs to be emptied about once a year, so it is not troublesome.

You can also start

cleaning as desired

by pressing the Auto

Self Clean button.

automatic self



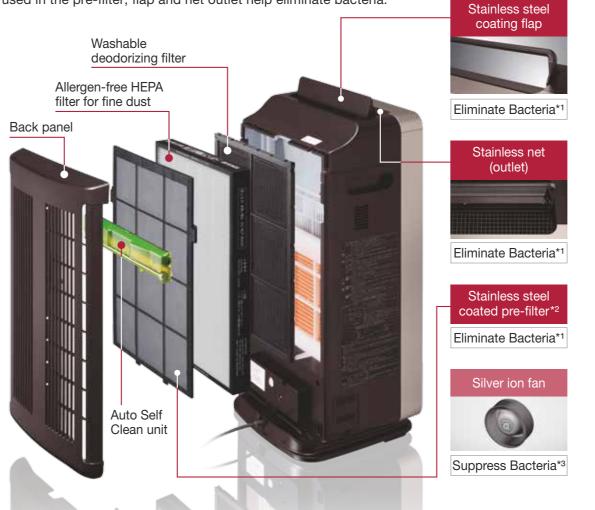
- *3 Based on the results of dust accumulation tests (assuming collection of approx. 0.2g of dust/month in an approx. 20m² room. In-house investigation.) The amount of dust differs depending on the environment in which the unit is used. Please regularly check the dust box and empty it when necessary.
- *4 The indication is a rough guide.

Even when the pre-filter is automatically cleaned, depending on conditions of use and the environment, there may be dirt that cannot be removed from the filter. If you are concerned about greasy dirt or other kinds of stubborn dirt, please regularly remove the filter and clean it.

Easy Maintenance & Hygienic

Stainless Clean System

Stainless steel anti-bacterial effect keeps it hygienic. The stainless steel used in the pre-filter, flap and net outlet help eliminate bacteria.



- *1 Not all of the bacteria in the air released by the air purifier are eliminated. Antibacterial effect of the (1) stainless pre-filter, (2) stainless flap, and (3) stainless net (outlet) • Testing authority: (1) and (2) Boken Quality Evaluation Institute, (3) Kitasato Research Center for Environmental Science • Test method: JIS Z 2801 (film contact method) • Test item: Attached bacteria • Sterilization method: Using the metal ion contained in stainless steel • Test results: 99% of bacteria eliminated after 24 hours.
- *2 Stainless-steel coating.
- *3 There is no anti-bacterial effect in the air released by the air purifier. Anti-bacterial effect of the silver ion fan Testing authority: Boken Quality Evaluation Institute • Test method: JIS Z 2801(film contact method) • Test item: Attached bacteria • Anti-bacterial method: Anti-bacterial components included into the silver ion fan • Test results: Anti-bacterial activity value 5.1 (anti-bacterial effect is present when the activity value is more than 2.0).

User-friendly

Glass panel

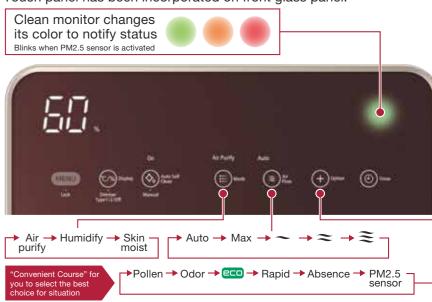
Flat front glass panel is easy to clean - simply wipe off dirt. Reinforced glass is also scratch-resistant. Color does not fade and matches home interiors





Touch panel operation

Touch panel has been incorporated on front glass panel.



Slim design

Sleek, slim design of this large capacity unit occupies less space and is an ideal match for modern interiors.



Deodorizing

How deodorizing power is restored

Gradual loss of

micropores of the activated carbon.

As odor components accumulate,

deodorizing power decreases

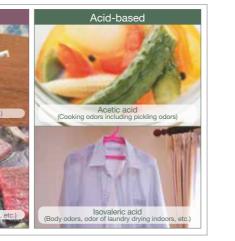
Washable deodorizing filter Replacement not necessary for approx. 10 years*1

Filter can be washed with water to restore deodorizing power*2. This helps to reduce four major types of odor bases: nitrogen, aldehyde, acid and sulphur components.



Odor compenents are absorbed in the Soak the washable deodorizing filter Deodorizing power is restored in water and odor components to enable absorption of odor

- 1 In accordance with the JEM1467 standard of the Japan Electrical Manufacturers' Association. The number of years after which the odor elimination rate decreased by half with 5 cigarettes smoked per day. Maintenance or replacement may be required depending on conditions of use and the type and strength of odors.
- Depending on the odor, washing with water may not eliminate it. Restoration of deodorizing performance by washing with water gradually declines.



Results of odor elimination tests in a 25m3 test space using single odor components. Odor elimination performance differs under conditions of actual use in a room. Tests performed by Hitachi.

Hydrogen sulfide (Odors from drain outlet and toilets) Methylmercaptan (Odors from rotten vegetables)

Results of deodorizing performance tests performed in a 1m3 test space with single odor components. Deodorizing performance differs depending on the space where the unit is actually used. Testing authority: Japan Food Research Laboratories

Dust Collection Performance

Allergen-free HEPA for fine dust

Effectively captures fine particles

Multi-layered structure of Allergen-Free HEPA Filter for fine dust effectively catches fine particles including dust, cedar pollen and airborne mold. It also suppresses the PM2.5

HEPA Filter collects 99.97% or more dust containing fine particles of 0.3μm at a rated air flow

Based on performance of a single HEPA filter complying with the JIS Z 8122. Overall room dust removal performance may differ.

Suppresses activity of captured allergen substances

The allergen-free components of the HEPA Filter for fine dust suppress the activity of cedar. birch & ragweed pollen, dust mite dung & cat dandruff that have been captured.

• Testing authority: Nichinichi Pharmaceutical Co., Ltd • Test method: ELISA • Suppression method: Application of anti-allergen agent to filter • Test results: Cedar pollen 96 % suppression, birch pollen 90%, ragweed pollen 96%, American dust mite dung 93%, European dust mite dung 91%, and cat dandruff 85%. Value in percentage calculated by Hitachi

Air Purifier suppresses airborne viruses and bacteria*3

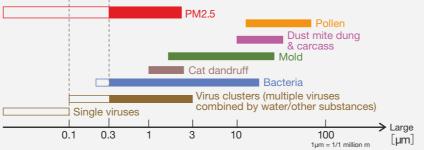
This is the effect on airborne viruses and bacteria after 13 minutes in a 25m3 test space, not the proven effect in a space where the filter is actually used. Effects may differ according to conditions and method of use. Tests performed conform to the Japan Electrical Manufacturers' Association standard (HD-124). *3 Virus/ bacteria suppression effect • Testing authority: Kitasato Research Center for Environmental Science • Test method: Performance evaluation test conforming to the Japan Electrical Manufacturers' Association standard (HD-124) conducted in a 25m3 test space. Same test applied for bacterial suppression effect • Test item: 1 type of airborne virus/1 type of airborne bacterium • Test results: 99% or more suppressed in 13min • Model used: EP-L110E (with max air flow).



Large surface area effectively captures dust



Example of particle sizes (Surveyed by Hitachi)



Wide and speedy dust collection

Applicable to a 79m² floor space. Rapidly collects dust in just 6 minutes in a 13m² room.

Increased air intake surface area achieved on the back lateral sides. By widely collecting dust from both sides, a 13m² room can be quickly purified in a mere 6 minutes.

Dust collection capacity applicable to a floor space of up to 79m²

Cleans a 13m² room in iust 6 minutes

Time taken to clean

Displays time taken for dirt (powdered dust) of standard thickness to reach a level lower than the standard amount of such powdered dust in a room of approx. 13m².

Speedy air purifying with a massive air volume of 11 m³ per min.







PM2.5 sensor detects fine particles, cleans them up with max air flow

Purifies PM2.5 particles with a massive air volume – much guicker than the normal automatic air purification mode

Switches to high-sensitive detection mode and purifies fine dust with max air flow operation.*1 HEPA filters enable the collection of fine particles*2 of 0.1µm and larger (0.5µm or larger with the dust sensor detection). Continues super-sensitive patrol operation even after cleaning the air.

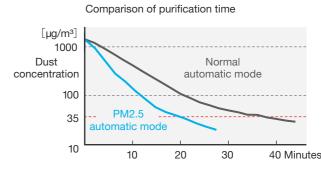
*1 Comparison with normal automatic air purification mode. Time required for reducing an initial concentration of approx. 1,000 μg/m³ to 35 μg/m³. Normal automatic air purification mode: 38 min, PM2.5 sensing automatic operation mode: 20 min. Surveyed by Hitachi.

*2 Cigarette smoke.

99% of 0.1 to 2.5µm particles caught*3 — ready to remove PM2.5 particles

New particles entering from outside during ventilation or by other means are not considered here.

PM2.5 is a collective term for particulate matter of 2.5 µm or less in diameter. Removal of particulate matter less than 0.1µm has not been verified. Further, not all harmful substances in the air can be removed. Results were obtained in a sealed 32m³ space and not in an actual living space.



*3 Odor sensor does not activate during the PM2.5 sensing mode

Operation mode automatically changes according to fine particle concentration



Low operating sound and energy-saving

Special emphasis has been placed on reducing noise during operation and lowering electricity cost

Low noise operation



	Silent	Medium	High	Max
EP-L110E	14dB	25dB	32dB	55dE

operation cuts energy consumption by up to 14%*1 compared to normal automatic operation

When the air is clean or the level of humidity is suitable, the fan automatically pauses and resumes operation every hour.

*1 Energy consumption compared between automatic operation and ECO operation in air purifying mode. Automatic operation: 6.8Wh, ECO operation: 5.6Wh. Tested by Hitachi. Reduction rate of power consumption varies depending on how dirty the air is. Reaction toward dealing with dirty air and corresponding to humidity changes may be slower compared to normal operation mode.

EP-L110E

INVERTER



Auto Self Clean makes maintenance easy. And air drawn in from a wide area enables the collection of dust in a 13m² room in iust 6 minutes.

Brown

Hitachi's Air Purifiers were awarded the Allergy UK Seal of Approval in recognition of their proven ability to reduce exposure to allergens.

- Tested by Allergy UK (The British Allergy Foundation)
- · Tested with house dust mites and pollen
- Applies to EP-L110E, EP-A9000, EP-M70E, EP-A8000, EP-A7000, EP-A6000, EP-A5000 and EP-A3000

	Purifying time (6 min in a 13m² room							
Clean air mode	Recommended space for air purifica	~ 79m²							
	Purifying time (10 min in a 13m² room							
Clean air and humidifying mode	Recommended space for air purifica	~ 50m²							
Thurnianying mode	Humidifying amour	Approx. 800 mL/h							
	Recommended applicable	Room with wooden flooring	~ 22m²						
	floor space for humidifying	Modern prefabricated room	~ 37m²						
	Air flow amount (50	11.0m³/min							
	Auto Se	Auto Self Clean							
	Wide and speed	0							
	PM2.5	0							
	HEP	0							
	Washable de	0							
	Stainless of	0							
	Glass	0							
	Touch pan	0							
	Off	timer	4 hours / 2 hours						
	Room temper	ature indication	0						

^{*2} Time taken to clean: Displays time taken for dirt (powdered dust) of standard thickness to reach a level lower than the standard amount of such powdered dust in a room of approx. 13m2.



- *1 Not all of the bacteria in the air released by the air purifier are eliminated. Antibacterial effect of the (1) stainless pre-filter, (2) stainless flap, and (3) stainless net (outlet) • Testing authority: (1) and (2) Boken Quality Evaluation Institute. (3) Kitasato Research Center for Environmental Science • Test method: JIS Z 2801 (film contact method) • Test item: Attached bacteria • Sterilization method: Using the metal ion contained in stainless steel • Test results: 99% of bacteria eliminated after 24 hours.
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Allergen-free HEPA filter for fine dust

Effectively captures fine particles

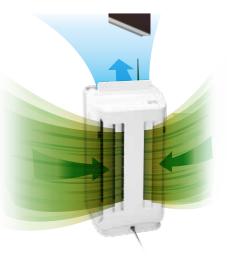
Collects 99.7% or more dust containing fine particles of 0.3µm at a rated air flow. Based on performance of a single HEPA filter with the JIS Z 8122. Overall room dust removal performance may differ.



Wide & Speedy **Dust Collection**

Speedy air purifying with a massive air volume of 9m3* per min. Applicable to a 68m2* floor space.

*Applies to the model EP-A9000.



Other Features

- Powerful humidification at 800mL/h (EP-A9000) & 700mL/h (EP-M70E)
- Washable deodorizing filter
- User friendly touch panel operation panel
- Low operating sound and energy-saving



EP-M70E

EP-NZG70













~53m²

 \sim 53 m^2

^{*3} In accordance with the JEM1426 standard of Japan Electrical Manufacturers' Association



	Allergen-Free HEPA Filter Air Purifying	~50m²	4	Allergen-Free HEPA Filter Air Purifyir	ng ∼46m²
EP-P50J (Humidifyin	9 INVERTER	EP-PZ50J	INVERTER	EP-PZ30J	&
E CHECKLISH	White	0000 000 000	White		White
• Humidif	% more energy compared to Automatic mode ying Function lent Mode 15dB Applicable Floor Space	Allergen-Free Catechin Deodorizing HEPA Filter Thoroughly catches odors*1 and pollen	ECO Mode Saves 44% more energy compared to Automatic mode Quiet Silent Mode 18dB Applicable Floor Space Air Purifying ~33m²	Allergen-Free Catechin Deodorizing HEPA Filter Thoroughly catches odors*1 and pollen	13cm Deep Compact Model Depth of Approx. 13cm Air suction from six different directions Applicable Floor Space

SPECIFICATIONS

















Model Na	ime		EP-L110E EP-A9000				EP-I	M70E		EP-A7000					EP-A	6000			EP-	-P50J		Е	P-N	ZG70J		EP-	PZ5	i0J	EP-PZ30J									
Body Color			Bro	own			Chan	npagne		Pearl White F			Premiu	ım Black	, Premiur	n White		Red,	White			V	White			Cham	npagne		V	White		White						
Power Supply		_	C220-24	n\/ En en	U-		C220 24	nv en en	LI-		2000 04	01/ 50, 60			C220 24	0V 50-60	U-		C220 241	OV 50-60I	U-	_	VC220 2	40V 50-60	U-	۸۵۵	20 240	0V 50-60Hz		AC220-2	401/ 50	. enu-	AC220-240V 50-60Hz					
Fower Supply			10220-24	0 0 30-00	ITIZ.	AC220-240V 50-60Hz				AC220-240V 50-60Hz					0220-24	0V 3U-0U	112		0220=240	JV 30-001	112	^	10220-2-	407 30-00	П	AUZ	20=240	0V 30-00H2		A0220-2	40 0 50	J-00H2	220	/ 50-60Hz		240V 50-	60Hz	
Applicable Floo	r Space (m²)*1		7	79			-	68			53					50			4	6				33			5	53			33			22/25		22/25	5	
Humidifying Ca	pacity (mL/h)*2		Appro	ox. 800		Approx. 800			Approx. 700					Approx. 670					x. 670			App	rox. 520				-			-			-		-			
Tank Capacity (L)		Approx. 2.5				Appr	ox. 2.5		Approx. 2.5					Approx. 2.5					x. 2.5			App	orox. 2.5							-							
Mode & Course	Air Purify, Humidify, Skin Moist, Pollen, Odor, Rapid, Absence, ECO			dor,	Ski	in Moist,	, Humidif Pollen, C sence, EC	dor,	Air Purify, Humidify, Skin Moist, Pollen, Odor, Rapid, Absence, ECO					Air Purify, Humidify, Skin Moist, Pollen, Strong Deodorization, ECO					Humidify st, Pollen orization,	1,		Skin Mo	fy, Humidif oist, Poller dorization,	i,	Air Purify, Pollen, Odor Rapid, Absence, ECO				Air Purify, Pollen, Strong Deodorization, ECO			Air Purify, Pollen, Odor						
Auto Self Clean	ı	0					-					-				-			-	-				-			-	-		-					-			
PM 2.5			○(with	sensor)			○(with	n sensor)			○(with	sensor)			(О			()				0			(with	sensor)			0				0			
STAINLESS CL	EAN		(Э			(0			(Э				-			-	-				-		(O(Out	tlet net)			-				-			
Inverter Control			(Э			(0			())			(0			0					0			(0			0				-			
ECO Mode	Efficiency vs Silent mode (%)		1	13			-	14			1	16				23			2	:3				36			2	27			44				-			
Removable Ode	ors	Rotte	et, Tobaco n vegetab meat, Toil	oles, Rotte	en fish,	Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outlet				Rotter	vegetat	co, Cooki oles, Rotte let, Sewa	en fish,	Crittani manak Tarilak					n vegetab Grilled m	co, Cookii les, Rotte eat, Toilet utlet, VOC	en fish, t,			cco, Cooki ewage outl		Pet, Tobacco, Cooking, Rotten vegetables, Rotten fish, Grilled meat, Toilet, Sewage outle				Pet, Tobacco, Cooking, Toilet, Sewage outlet				Pet, Tobacco, Cooking, Toilet, Sewage outlet				
Suppressible S	Mold, Bacteria Suppressible Substances Viruses, Cedar pr Dead house dust		edar polle			iruses, C	Bacteria, edar polle e dust mi		Mold, Bacteria, Viruses, Cedar pollen, Dead house dust mites					iruses, C	Bacteria, edar polle e dust mi		Mold, Bacteria, Viruses, Cedar pollen, Dead house dust mites			Mold, Cedar pollen, Dead house dust mites				Mold, Bacteria, Viruses, Cedar pollen, Dead house dust mites				Mold, Cedar pollen, Dead house dust mites			Mold, Cedar pollen, Dead house dust mites							
Air Flow Rate		Max	High	Medium	Silent	Max	High	Medium	Silent	Max	High	Medium Silent Max High Medium Silent Max High Mediu		Medium	Silent	t Max High Medium Silent		Max H	ligh	Medium Sil	ent Ma	x High	Medi	ium Silent	Max Medium Silent Max Medium S				ım Silent									
	Clean air mode (m³/min)	11	4	3.1	1.1	9	4	2.7	1.1	7.2	4	2.7	1.1	7	4.5	3.4	1	6.5	4.5	3.5	1	5.0	4.3	2.9	0.9	7	4	2.7 1	.1 5	4	2.8	8 1	2.8/3.2	.4/1.1 0.	9/0.6 2.8	/3.2 1.7/1.	4 1.2/0.8	
Air Flow	Clean air & humidifying (m³/min)	6.7	4	3.1	2	6.7	4	2.7	1.6	6	4	2.7	1.6	6	3.5	2.9	0.8	6	3.5	2.9	0.8	4.0	3	2.5	0.8													
Power	Clean air mode (W)	95	13	11	8	85	16	10	7	59	16	11	8	60	22	14	4	60	22	14	4	50	32	14	4	50	13	8 (3 45	5 32	14	4 4	37/43	21/20 1	3/16	/43 25/24	4 22/20	
Consumption	Clean air & humidifying (W)	28	13	11	8	43	16	10	8	41	16	11	9	60	16	11	4	60	16	11	4	40 28 14 5		5														
	Clean air mode (dB)	55	32	25	14	54	38	30	15	49	38	30	15	60 16 52 42		38	15	52	42	38	15	50	46	40	15	49 35 25 15			5 50) 45	38	8 18	47/51	36/30 2	/51 37/35	5 32/31		
Sound	Clean air & humidifying (dB)	44	32	25	16	48	38	30	20	47	38	30	20	50 40 36 13			52	40	36	13	50 46 40 15					\equiv												
	Washable Prefilter		O (St	ainless)			O (St	ainless)			O (St	ainless)			(0								0)			0				0			
	Allergen-free HEPA Filter (10 years*3)		(0			(0			(0				_				-				-			-	_			-				-			
	Allergen-free HEPA Filter (8 years*3)			-				-				-			(0			()				-				_			-				-			
	Allergen-free HEPA Filter + Deodorizing Filter (10 years*9)			-				-				-				-			-				-				0				-			-				
Filter Type (Approx. filter life)	Allergen-free Catechin Deodorizing HEPA Filter (2 years*3)			-				-				-				-				-				0			-	-			0		0					
	Heavy Duty Deodorizing Filter (10 years*3)			-				-				-			(0								-			-	_			-				-			
	Washable Deodorizing Filter (10 years*3)		(Э			(0			())				_				-				-			-	_			-		_					
	Humidifying Filter (10 years*⁴)		(Э			(0			(Э				_				-				-			-	_			-		-					
	Humidifying Filter (3 years*4)			_				-				_			(0)				0				_			-		-					
Remote Contro	ı			-				-				-			(0)		0						_			0		0					
Off Timer) (4 hours	s or 2 hou	ırs)	С	(4 hour	s or 2 hou	ırs)		O (4	hours)			O (4	hours)			O (4	hours)		O (4 hours)				(4 hours)				(4 hours)			(2 hours)					
Sensors		Odor, D	Dust, Hum	idity, Tem	perature	Odor, D	ust, Hum	nidity, Tem	perature	Odor, Di	ust, Hum	idity, Tem	perature	C	Odor, Dus	st, Humidi	ity	С	Odor, Dus	t, Humidit	ity	Odor, Humidity					Odor,	r, Dust		(Odor			Odor				
Power cord (m)				.8				1.8				.8				1.8			1			1		1.8				.8			1.8			1.8				
Dimensions (Hx	(WxD) (mm)		673×3	60×291			669×3	60×254			669×3	60×254			584×4	30×273			584×4	30×273			537×	430×242		6		60x254		537x430x242				424×400×133				
Weight (kg)	·	13.7				1:	2.5				12			-	10			1	0				8.5		10.5				7				4					

^{*1} Applicable floor space for operating the unit at max. air flow rate (JEM1467; The Japan Electrical Manufacturers' Association)

Hitachi Home Electronics Asia (S) Pte. Ltd. Tel: +65 6536 2520 Fax: +65 6536 2521 Email: enquiries.hhes.vq@hitachi.com Website: www.hitachiconsumer.com Printed Date: 18th September 2019. All models & specifications in content are subjected to change without prior notice. Color tone of actual products may differ from those shown in this catalogue.

g *1 Proven to effectively reduce ammonia, acetaldehyde, acetic acid and hydrogen sulfide. The results of deodorizing performance tests using single odor components in a 1m³ test chamber. Tested by Hitachi. Deodorizing performance differs depending on the space where the unit is actually used.

^{*2} Measurement conditions: 20°C, 30% humidity (JEM1426)

^{*3} In accordance with the JEM 1467 standard. In a test of dust collecting and deodorizing capability with 5 cigarettes smoked per day, the period of time after which air purifying took twice as long as the initial time, and the odor removal rate became half the initial rate.

^{*4} In a test performed with humidifying operation of 8 hours a day and washing with tap water once a month, the periods of time after which the level of humidication became half the initial level.

^{*3&}amp;4 Since there are theoretical values, under actual conditions of use, replacement may be required after a shorter period of time.